

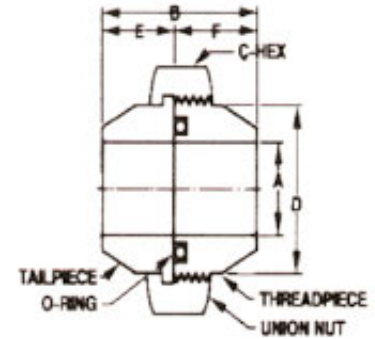
## HART O-Ring Pipe Unions - Buttweld Pipe Unions

**3000 lb. Buttweld Fig. 3535**

**6000 lb. Buttweld Fig. 6565**



- Flat faced design
- Zero leakage
- Schedule 40, 80, 160, or XXH
- End weld preps machined to match mating pipe
- All HART Industrial Unions are precision machined
- Viton O-Ring standard, Buna N, Teflon, EPDM Neoprene also available (call for compatibility)
- Wrench flats - both ends



### Standard Assemblies

A105 Carbon Steel, 304 Stainless Steel, 316 Stainless Steel, Alloys -  
See materials list under how to order

#### Dimensions

#### 3000 Lb. Class

FIGURE NO	Size	A	B	C HEX	D	E TAIL-PIECE	F THREAD-PIECE	WGT (LBS)
3535-0	1/8"		2.150	1-3/8	.405	1.025	1.125	1/2
3535-1	1/4"		2.150	1-3/8	.540	1.025	1.125	1/2
3535-2	3/8"		2.150	1-1/2	.675	1.025	1.125	5/8
3535-3	1/2"		2.200	1-7/8	.840	1.050	1.150	3/4
3535-4	3/4"		2.540	2-1/8	1.050	1.200	1.340	1-1/4
3535-5	1"		3.300	2-1/2	1.315	1.450	1.550	1-3/4
3535-6	1-1/4"		3.300	3	1.660	1.600	1.700	3-1/4
3535-7	1-1/2"		3.300	3-3/8	1.900	1.600	1.700	3-3/4
3535-8	2"		3.525	3-7/8	2.375	1.650	1.875	4-1/4
3535-9	2-1/2"		3.525	4-7/8	2.875	1.650	1.875	7-1/2
3535-10	3"		3.525	5-1/2	3.500	1.650	1.875	8-1/2
3535-12	4"		3.937	7-3/4	4.500	1.687	2.250	9-1/2

#### Dimensions

#### 6000 Lb. Class

FIGURE NO	Size	A	B	C HEX	D	E TAIL-PIECE	F THREAD-PIECE	WGT (LBS)
6565-0	1/8"	2.150	2.150	1-3/8	.405	1.025	1.125	3/4
6565-1	1/4"	2.150	2.150	1-1/2	.540	1.025	1.125	1
6565-2	3/8"	2.150	2.150	1-7/8	.675	1.025	1.125	1-1/4
6565-3	1/2"	2.437	2.437	2-1/8	.840	1.125	1.312	1-1/2
6565-4	3/4"	2.717	2.717	2-1/2	1.050	1.280	1.437	2-1/4
6565-5	1"	3.249	3.249	3	1.315	1.562	1.687	3-1/4
6565-6	1-1/4"	3.249	3.249	3-3/8	1.660	1.562	1.687	4
6565-7	1-1/2"	3.500	3.500	3-7/8	1.900	1.625	1.875	6
6565-8	2"	3.525	3.525	4-7/8	2.375	1.650	1.875	8
6565-9	2-1/2"	3.525	3.525	5-1/2	2.875	1.650	1.875	9
6565-10	3"	3.687	3.687	7	3.500	1.687	2	9-1/2